

## TITLE: ELECTRONIC CLINICAL THERMOMETER

## CROSS-REFERENCE

This is a continuation of the pending patent application Serial No. 10/309,028.

## 5 BACKGROUND OF THE INVENTION

## 1. Field of the Invention

This invention is related to an electronic clinical thermometer with a flexible structure, and in particular to one which comprises a flexible covering having a probing portion, and a hard stem having an appropriate length and

10 connecting the metal probe to the distal end of the probing portion of the flexible covering, so that the probing portion will not break even if the probing portion is bent for measuring operation many times, thereby ensuring safety in use and wherein the flexible covering appropriately encloses the casing and has a waterproof push button, locating flange and embossed portion for

15 turning on/off the switch when the flexible push button is depressed by the user and for making the clinical thermometer waterproof, appealing in appearance, facile to fabricate, easy to hold, simple to process, and low in cost.

Further, the casing of the clinical thermometer may be made of transparent material and appropriately enclosed with a flexible covering for facilitating

20 holding of the thermometer and providing a transparent window for viewing

the temperature reading.

## 2. Description of the Related Art

Conventional electronic thermometers commonly have a hard casing

formed from plastics and a metal probe at the tapered front end of the hard

5 casing. Because the tapered front end of a conventional electronic thermometer is not flexible, the user must use the thermometer carefully, to prevent a break from occurring in the connection area between the casing and the metal probe. In order to eliminate this problem, electronic thermometers with a flexible probing structure have been developed. The flexible probing  
10 structure is generally made of rubber material so that the probe can be bent in use as required. However, these electronic thermometers suffer from drawbacks such as insufficient structural strength and being unsanitary. Furthermore, the conventional electronic thermometer is generally complicated in manufacture and expensive in cost.

15 FIGS. 1 and 2 show an electronic thermometer constructed according to Taiwan Patent Publication No. 495024 entitled "Improvement in the structure of a flexible electronic thermometer". As illustrated, this electronic thermometer comprises a casing 40 having a probing portion 41 at the front section and a tubular member 42 formed of hard plastics and fitted in the  
20 interior of the front end of the probing portion 41, thereby enabling a metal

sensor 43 to be fitted in the probing portion 41.

Referring to FIG 3, when probing portion 41 of the casing 40 is curved for use in measuring temperatures, if the probing portion 41 is made of flexible material such as rubber, stress will be concentrated at the connection portion 46 between the tubular member 42 and the probing portion 41 because the tubular member 42 will apply a pressure to the flexible probing portion 41 thereby continually concentrating stress at the connection portion 46 after it has been bent a number of times, and therefore causing a tendency to break the connection portion 46. It is obvious that such a thermometer does not have sufficient strength in structure and is not safe in use.

Further, if the probing portion 41 is made of flexible material, particularly rubber, which is low in density, the probing portion 41 will have a rough surface which can easily become covered with dirt particles. It is extremely difficult to remove the particles from the rough surface thereby causing sanitary problems.

With further reference to FIGS. 1 and 2, the probing portion 41 is engaged only with the casing 40 of the thermometer (which is generally made of hard material) and does not enclose the casing 40 partially or wholly, so that the probing portion 41 is only connected to a portion of the front end of the casing 40. As a consequence, the connection area between the probing

portion 41 and the casing 40 is too small to provide a sturdy engagement. Hence, if the casing 40 is enclosed partially or wholly by the probing portion 41, then the engagement between the casing 40 and the probing portion 41 will be strengthened.

5 Moreover, the casing 40 suffers from other drawbacks: for example, the casing 40 is made of opaque material and so it is necessary to form an opening 44 on the top of the casing 40 in order for viewing the liquid crystal display 45 of the circuit board inside the casing 40. Moreover, the casing 40 does not have any raised lines for facilitating the holding of the thermometer and is  
10 boring in appearance. Furthermore, a resilient packing ring is required to be mounted between the cap and the rear end of the casing 40 in order to prevent water from entering into the casing 40 thus making the manufacturing process complicated and increasing the cost.

In conclusion, as the flexible probing portion 41 is connected only to the  
15 front end of the casing 40 and does not enclose the casing 40 and does not have integrally formed raised lines and a water-proof packing ring, the probing portion 41 cannot be firmly engaged with the casing 40 and the manufacturing is made complicated and the cost is increased.

FIG 4 shows an electronic clinical thermometer according to US  
20 5,165,798. The electronic clinical thermometer has a similar casing 50 and a

flexible portion 51 forwardly extended from the casing 50 and terminating in a metal probe 52. However, the electronic clinical thermometer suffers from the same drawbacks as the aforesaid Taiwan Patent Publication No. 495024. Furthermore, the electronic clinical thermometer is very complicated in 5 structure.

FIG 5 shows an electronic thermometer constructed according to US 6,379,039. The electronic thermometer comprises a casing 60, a probing portion 61 extended from a front end of the casing 60, a connection member 62 provided at the front end of the connection member 62 to hold a metal 10 probe (not shown).

However, the electronic thermometer suffers from the same drawbacks as the Taiwan Patent Publication No. 495024. The connection member 62 is also short in length, and fitted in the interior of the front end of the probing portion 61. After the probing portion 61 has been bent for use in measuring 15 temperatures a number of times, there is a tendency for the connection portion to break. Hence, such a thermometer does not have sufficient strength and is not safe in use either. The probing portion 61 is made of soft material and has a rough surface which allows dirt particles to settle into the material and which are difficult to remove.

20 Referring to FIG 5 again, the probing portion 61 made of flexible

material is connected only to the front end of the casing 60 (which is generally made of hard material) and does not enclose the casing 60 wholly or partially, so that the probing portion 61 is only connected to a portion of the front end of the casing 60. As a consequence, the connection area between the probing

5 portion 61 and the casing 60 is too small to provide a sturdy engagement therefor. Hence, if the casing 60 is enclosed partially or wholly by the probing portion 61, then the engagement between the casing 60 and the probing portion 61 will be strengthened.

Moreover, the casing 60 suffers from other drawbacks: for example, the  
10 casing 60 is made of opaque material and so it is necessary to form an opening on the top of the casing 60 in order to view the liquid crystal display. In addition, the casing 60 does not have any raised lines for facilitating the holding of the thermometer and is boring in appearance. Furthermore, a  
15 resilient packing ring is required to be mounted between the cap and the rear end of the casing 60 in order to prevent water from entering into the casing 60 thus making the manufacturing process complicated and increasing the cost.

In conclusion, as the flexible probing portion 61 is connected only to the front end of the casing 60 and does not enclose the casing 60 and does not  
20 have integrally formed raised lines and a water-proof packing ring, the probing portion 61 cannot be firmly engaged with the casing 60 and the manufacturing

is made complicated and the cost is increased.

Furthermore, some conventional electronic thermometers have a flexible push button for a waterproof switch which is a film member (some have an additional switch). Although the push button can deform in the pressing 5 operation, as the deformation of the button is minimal and the switch within the thermometer small, it is necessary to have a rigid key portion provided below the flexible push button for turning on/off the switch when the flexible push button is depressed by the user. The arrangement of the rigid key portion greatly increases the manufacturing cost of the electronic thermometer. 10 Therefore, it is an object of the present invention to provide an improved electronic thermometer which can obviate and mitigate the above-mentioned drawbacks.

## SUMMARY OF THE INVENTION

It is the primary object of the present invention to provide a clinical thermometer having a flexible probing portion which is sanitary in use and will not break even if it is bent for use many times in measuring operations,

- 5    wherein the clinical thermometer comprises a flexible casing, a probing portion extended from an end of the flexible casing, and a hard stem (made of hard plastics) to connect with a metal probe, so that the stress will be concentrated at the root of the probing portion with the biggest inner diameter of the flexible covering, thus providing a strong structure and safety for the
- 10    probing portion and wherein the hard stem has a smooth outer surface to prevent dirt particles from adhering easily to the hard stem and to enable the particles to be removed easily thus keeping it in a sanitary condition.

It is another object of the present invention to provide a clinical thermometer which is simple in manufacturing and low in cost, wherein an

- 15    integrally formed flexible covering extends from the front end to the rear end of the casing thereby appropriately covering the casing, the flexible covering having a push button integrally formed with the flexible covering for pressing by a finger to turn on/off the switch means of the electronic thermometer module and a groove extended around the push button for enabling the push
- 20    button to be easily deformed to turn on/off the switch without the assistance of

a hard member, and the casing having a locating flange integrally formed with the casing and extended around the periphery near the rear side to provide a waterproof function, thereby facilitating the manufacturing process and decreasing the cost.

5 It is still another object of the present invention to provide a clinical thermometer wherein the casing is formed from transparent material and appropriately covered with a flexible covering which has an opening to provide the casing with a window for viewing a liquid crystal display.

It is still another object of the present invention to provide an improved  
10 clinical thermometer wherein said casing has two embossed portions integrally formed with said casing and symmetrically provided at two sides thereof for enabling the user's fingers to hold the electronic thermometer.

It is a further object of the present invention to provide an improved  
clinical thermometer wherein an integrally formed flexible covering is  
15 extending from the front end to the rear end of the casing to appropriately cover the casing thereby increasing the connection area and strengthening the engagement thereof.

The foregoing objects and summary provide only a brief introduction to the present invention. To fully appreciate these and other objects of the  
20 present invention as well as the invention itself, all of which will become

apparent to those skilled in the art, the following detailed description of the invention and the claims should be read in conjunction with the accompanying drawings. Throughout the specification and drawings identical reference numerals refer to identical or similar parts.

5        Many other advantages and features of the present invention will become manifest to those versed in the art upon making reference to the detailed description and the accompanying sheets of drawings in which a preferred structural embodiment incorporating the principles of the present invention is shown by way of illustrative example.

## BRIEF DESCRIPTION OF THE DRAWINGS

FIG 1 is an exploded view of an exploded view of a flexible electronic thermometer according to Taiwan Patent Publication No. 495024.

FIG 2 is a side view of the flexible electronic thermometer shown in FIG 5 1.

FIG 3 is a schematic drawing showing the front end of the flexible electronic thermometer of FIG 1 curved during a measuring action.

FIG 4 is a schematic drawing showing the soft flexible casing of the electronic clinical thermometer curved according to US 5,165,798.

10 FIG 5 is a schematic sectional view of the cost-effective electronic thermometer according to US 6,379,039.

FIG 6 is an elevational view of an electronic thermometer according to the present invention.

15 FIG 7 is a top view of the electronic thermometer according to the present invention.

FIG 8 is an exploded view of the electronic thermometer according to the present invention.

FIG 9 is a sectional view of the electronic thermometer according to the present invention.

20 FIG 10 is a schematic drawing showing the tapered front portion of the

electronic thermometer curved during a measuring action.

FIG 11 is an exploded view of another preferred embodiment according to the present invention.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

The following descriptions are of exemplary embodiments only, and are not intended to limit the scope, applicability or configuration of the invention in any way. Rather, the following description provides a convenient

5 illustration for implementing exemplary embodiments of the invention.

Various changes to the described embodiments may be made in the function and arrangement of the elements described without departing from the scope of the invention as set forth in the appended claims.

Referring to FIGS. 6~9, the electronic thermometer in accordance with  
10 the present invention comprises a casing 10, a circuit board 11 provided inside the casing 10 for measuring temperatures, a cap 12 provided at the rear end of the casing 10, and a metal probe 13 provided at the front end of the casing 10.

The casing 10 is formed from transparent material and covered with a flexible covering 20 (for example, rubber). The flexible covering 20 extends  
15 from the front end to the rear end of the casing 10 and is integrally made thereby increasing the connection area with the casing 10 and strengthening the engagement therebetween. The flexible covering 20 has a sealing flange 241 with a skew edge which is integrally formed with the flexible covering 10 and extended around the periphery near the rear side, and a locating groove  
20 242 extended around the periphery adjacent to the sealing flange 241. The

cap 12 has an inside engagement portion 121 fitting the sealing flange 241 and a locating groove 242 of the flexible covering 20. When the cap 12 is placed on the rear end of the casing 10, the engagement portion 121 is forced over the sealing flange 241 into watertight engagement with the locating groove 242 of 5 the flexible covering 10.

The flexible covering 20 has an opening 21 corresponding to the liquid crystal display 111 of the circuit board 11, so that the casing 10 has a transparent window for viewing the temperature shown in the liquid crystal display 111.

10 Two embossed portions 22 are symmetrically provided at two sides of the casing 10 and integrally formed with the flexible covering 20 for the resting of the fingers to hold the electronic thermometer and for decorating the casing 10.

15 A push button 23 is integrally formed with the flexible covering 20 and designed for preventing water from entering into the casing 10 and for the pressing of the finger on the push button to turn on/off the switch 112 of the circuit board 1. A groove 231 is extended around the push button 23 for enabling the push button 23 to be easily deformed, without the assistance of a rigid member, to turn on/off the switch 112 of the circuit board 1 when the 20 push button 23 is pressed by the finger, thereby reducing the manufacturing

cost.

The flexible covering 20 encloses the casing 10 and has a probing portion 24 extended in a tapered manner from the end of thereof. A hard stem 30 formed from, for example, hard plastics, is connected between the probing portion 24 of the flexible covering 20 of the casing 10 and the metal probe 13. The hard stem 30 has a threaded neck 31 extended from the rear end and threaded into the distal end of the probing portion 24 of the flexible covering 20 of the casing 10 so as to strengthen the engagement. Similarly, the flexible covering 20 may be formed with internal threads (or external threads) 10 to engage with external threads (or internal threads) of the casing 10.

Referring to FIG 10, when the probing portion 24 of the flexible covering 20 is bent for measuring temperatures, because the hard stem 30 has a certain length, the stress will be concentrated at the root of the probing portion 24 with the biggest inner diameter of the flexible covering 20. Therefore, the probing portion 24 will not break even if it has been bent for use in measuring temperatures many times, thereby making it safe to use. Moreover, the hard stem 30 has a smooth outer surface, so that dirt particles cannot not easily adhere to the hard stem 30, and the user can easily remove any grit from the hard stem 30 thus keeping it in a sanitary condition.

20 Referring to FIG 11, the casing 10 may be made of transparent material

and the flexible covering 20 on the casing 10 is formed with two recesses 21, one on the top and the other on the bottom, thereby naturally providing a window for viewing temperature shown on the display. Two panels 70 are force-fitted in the recesses 21 to hold the push button 23 in position on the one 5 hand and decreasing the window for viewing the display on the other. Further, by means of the panels 70, the push button 23 integrally formed with the flexible portion 20 will be strengthened in structure.

In conclusion, the flexible probing portion of the clinical thermometer according to the present invention has a strong structure and is firmly engaged 10 with the casing and safe in use. Furthermore, the clinical thermometer is sanitary in use, low in cost, easy to fabricate, simple to process, easy to hold, and appealing in appearance. Hence, this invention is a breakthrough in obviating the drawbacks of the conventional clinical thermometer with a flexible probing portion.

15 It will be understood that each of the elements described above, or two or more together may also find a useful application in other types of methods differing from the type described above.

While certain novel features of this invention have been shown and described and are pointed out in the annexed claim, it is not intended to be 20 limited to the details above, since it will be understood that various omissions,

modifications, substitutions and changes in the forms and details of the device illustrated and in its operation can be made by those skilled in the art without departing in any way from the spirit of the present invention.